

Applications	paper, coated paper, melamminic paper, cardboard															
Main features	One-component Ink. Fast drying, excellent resistance to abrasion, satin finish, good opacity.															
Outdoor resistance	Not suitable for printed objects destined to long-term outdoor exposures (3-5 years).															
Mechanical and chemical solidity	Good resistance to alcohol, scratches and abrasion.															
Drying process	5-10 minutes at room temperature (20°C) and according to the working conditions.															
Colour range	<p>Refer to the TWO-COMPONENT, “INK SYSTEM”, METALLIC colour card.</p> <p>Colours B75, B76, B77, B79, 79-010, 79-020, 79-030, 79-050 must be prepared with their respective pastes according to below scheme:</p> <table><tr><td>Gold Pastes</td><td>CA (70 TR) 1:3 – 4</td></tr><tr><td>Silver Pastes B79</td><td>CA (70 TR) 1:4 – 5</td></tr><tr><td>Other Silver Pastes</td><td>CA (70 TR) 1:6 – 7</td></tr></table> <p>The metallic colours RE... and ME... are not available.</p> <p>It is always recommended to carry out preventive overprinting tests.</p>		Gold Pastes	CA (70 TR) 1:3 – 4	Silver Pastes B79	CA (70 TR) 1:4 – 5	Other Silver Pastes	CA (70 TR) 1:6 – 7								
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Auxiliaries and additives	<table><tr><td>Fast thinner</td><td>VS</td></tr><tr><td>Medium thinner</td><td>XL-DM</td></tr><tr><td>Slow thinner</td><td>VH</td></tr><tr><td>Retarding paste</td><td>5-10%</td></tr><tr><td>Spreader M 2000</td><td>0,5%</td></tr><tr><td>Antisilicone</td><td>0,5%</td></tr><tr><td>Unuversal anti-foam agent</td><td>0,5%</td></tr></table>	Fast thinner	VS	Medium thinner	XL-DM	Slow thinner	VH	Retarding paste	5-10%	Spreader M 2000	0,5%	Antisilicone	0,5%	Unuversal anti-foam agent	0,5%	
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Ink removal	<p>Sericom DACS solvent</p> <p>“Lavaggio Telai” solvent</p>															

PRODUCT CLASSIFICATION:

The CA Series inks are classified as NT (non-toxic) and are formulated with pigments which are free from heavy metals. Safety Data Sheets are available, according to UE regulation. Main indications are carried on the product label.

Not suitable for contact with food (not conform to FDA).

NOTE:

Our technical consultancy, carried out by word, by writing or through tests and experiments, is based on our best knowledge.

Said consultancy, however, must be considered as pure information with no binding value, even when regarding eventual property rights of third parties.

This does not exempt the customer from carrying out his own controls on our products, in order to check their suitability or not for the processes and purposes required.

Representado por:

Reagraf- Representações Gráficas, Lda - R. Cidade de Ermesinde, 200/202 4445-273 Ermesinde
Telef. 25390116/7 – Email geral@reagraf.com- www.reagraf.com -Contribuinte nº 504793390